



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D2586**

**Job Sheet 175045**



**Part No:** D2586

**Job Qty:** 30 ea

**Part Name:** Door Latch



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 3/27/18

**Job Tracking No:**

**Due Date:** 4/4/18

**Created By:** Chantal Lavoie

**Type:** Stock

**Description:**

**Note:** DWG REV E IPP E 02.01.31 Added Inspect level 21 NG IPP RevF: add not to keep key with latch DD 10.02.10 verified by:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |            |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 100   | Purchasing | 30 pcs |            | 4/3/18   | 0.00      | 0.00    | Purchasing            |           | At 1804/03   |
| 110   | Packaging  | 30 pcs |            | 4/3/18   | 0.00      | 0.00    | Packaging2            |           | ADAS 107/03  |
| 120   | QC         | 30 pcs |            | 4/3/18   | 0.00      | 0.00    | QC5 QCL6              |           | 11 8102 E 08 |
| 130   | Small Fab  | 30 pcs |            | 4/4/18   | 0.00      | 1.93    | Small Fab             |           | 9-88 FF      |
| 140   | QC         | 30 pcs |            | 4/4/18   | 0.00      | 0.00    | QC5                   |           | 38           |
| 150   | Packaging  | 30 pcs |            | 4/4/18   | 0.00      | 0.00    | Packaging3            | 5+481     | APR 1 1 2018 |
| 160   | QC21-SA    | 30 Ea  |            | 4/4/18   | 0.00      | 0.00    | QC21                  |           |              |

Part Op 100 - Issue P/O: 39431 Possible Supplier: Southco, P/N: C2-32-25 TCH Sales Certification Required  
Descriptions: 110 - 1-Attach certification 2-Keep Key with latch

130 - 1-Drill Hole to 0.191" 2-Counterface as per Dwg D2586 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.

150 - \*\*\*Ensure key is bag with latch\*\*\*

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### Job BOM

| Part / Item | Component Name | Quantity      | Operation      | Container |
|-------------|----------------|---------------|----------------|-----------|
| C23225      | Door Latch     | 30 pcs (1 ea) | 100-Purchasing | 5057724   |
| D3015-7     | Lock Nut       | 30 Ea (1 ea)  | 130-Small Fab  | 5045362   |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | C23225         | 30       | 0         | 0         |
| 130-Small Fab  | D3015-7        | 30       | 85        | 0         |

### Part Specifications

Specifications could not be found.

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**Barcode:**

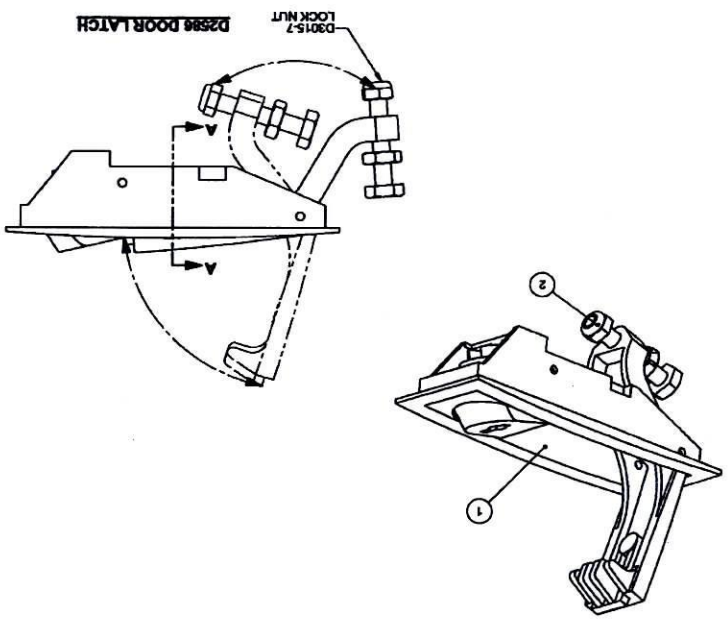
**PART NO: D2586**  
**Serial No/Batch: S057725**  
**Revision:**  
**Operation: Packaging**  
**Change No:**

## Packaging

**Job No: 175045**

NOTES:  
 1) MATERIAL: PURCHASE FROM SOUTHO  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QST 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: NONE  
 7) WEIGHT: 0.15 LBS APPROX

|                                       |          |
|---------------------------------------|----------|
| DATE 11.06.13                         |          |
| DESIGN                                | REV      |
| DRAWN                                 | CHKD     |
| CHECKED                               | APPD     |
| APPROVED                              | DATE     |
| DOOR LATCH                            |          |
| DART AEROSPACE LTD                    |          |
| HAMPSHIRE, ONTARIO, CANADA            |          |
| DRAWING NO. D2586                     |          |
| SHEET 1 OF 1                          |          |
| SCALE NTS                             |          |
| REV. E                                |          |
| REV                                   | DATE     |
| A                                     | 11.06.13 |
| B                                     | 08.07.13 |
| C                                     | 07.07.13 |
| D                                     | 07.06.13 |
| E                                     | 06.10.13 |
| DESCRIPTION                           |          |
| REFORMAT ZONE BY LATCH DIMENSIONS FOR |          |
| COREL (SEE CAT 11-03)                 |          |
| ADD 2013.7 P.M. UPDATE DRAWING        |          |
| REVISED CROWN DEPTH                   |          |
| CHANGED CROWN DEPTH                   |          |
| NEW ISSUE                             |          |



| ITEM | QTY | P/N     | DESCRIPTION    |
|------|-----|---------|----------------|
| 1    | 1   | D2586   | LATCH ASSEMBLY |
| 2    | 1   | D3016-7 | LOCK NUT       |

RELEASED  
 2011-07-04

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Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039431**

**Supplier:** TCH001-VU  
T.C.H. SALES INC.  
16757 Boul. Hymus, 0  
Kirkland  
QC  
H9H 3L4 Canada  
Phone: 514-697-7847  
Fax: 514-697-5140

**PO No:** PO039431

**PO Date:** 3/27/18

**Due Date:** 4/4/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**  
MAR 27 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** COD

**Freight Terms:**

**Special Comments:**

## Items

| Line Item | Part   | Supplier Part No | Item No | Description                              | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|-----------|--------|------------------|---------|------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | C23225 |                  |         | Door Latch<br>As Per Dwg D2586<br>Rev. E | Firmed | 4/4/18   | 30 pcs         | 0 pcs<br>30x      | 30 pcs  | \$13.65/pcs      | \$409.50       |

**Line Item Note** job no. 175045

**Grand Total:** \$409.50

## Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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**C.H. Sales Inc.**  
0 Emblem Court  
Toronto, Ontario M1S 1B1  
Phone: 1-800-465-6281  
Fax: 1-855-299-3214



# PACKING SLIP

188595

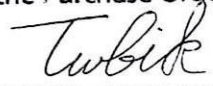
|          |            |
|----------|------------|
| VENDOR # |            |
| DUNS #   | 242445328  |
| TAX #    | R105150197 |

| CUSTOMER<br>NUMERO DU CLIENT | STORE NUMBER<br>NUMERO MARCHE | DEPARTMENT<br>DIVISION | CUSTOMER PO<br>COMMANDE DU CLIENT | ORDER<br>COMMANDE | PACK NUMBER<br>BON DE LIVRAISON | BOL NUMBER<br>BOL NUMBER | PICK #<br>NUMERO PICK | A/R TERMS<br>A/R TERMES | PAGE<br>PAGE |
|------------------------------|-------------------------------|------------------------|-----------------------------------|-------------------|---------------------------------|--------------------------|-----------------------|-------------------------|--------------|
| 22428000                     |                               |                        | PO039431                          | 188595            | 224429                          |                          | 248420                | 30                      | 1            |

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DART AEROSPACE LTD.  
1270 ABERDEEN  
HAWKESBURY ON K6A 1K7

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DART AEROSPACE LTD.  
1270 ABERDEEN  
HAWKESBURY ON K6A 1K7  
CAN  
TEL: 613-632-9577

| SHIP TERM<br>MODE DE TRANSIT | SHIP VIA<br>TRANSITAIRE | TRACER<br>NUMERO DE TRACER | PACK DATE<br>DATE DE PACK | CANCEL DATE<br>DATE DE CANCEL | PCS<br>PCS | WEIGHT<br>POIDS | MEMO<br>MESSAGES DIVERS |
|------------------------------|-------------------------|----------------------------|---------------------------|-------------------------------|------------|-----------------|-------------------------|
| COLL                         | FedEx Priority          | 7210 2356 2754             | 04/02/18                  | 12/31/19                      | 1          | 15.05           | JP/TYPE 3               |

| PRODUCT CODE<br>CODE DU PRODUIT                                                                                                                                                                                                                                                                                                                                  | DESCRIPTION<br>DESCRIPTION                 | ORDERED<br>COMMANDEE | SHIPPED<br>EXPIDIEE | BACK ORDERED<br>NON EXPIDIEE |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|----------------------|---------------------|------------------------------|
| 555-C23225                                                                                                                                                                                                                                                                                                                                                       | BLK LEV LATCH RAISED TRIG W/LK<br>C2-32-25 | 30                   | 30                  | 0                            |
| <b>CERTIFICATE OF COMPLIANCE</b><br>This is to certify that the items identified herein have been produced in accordance with applicable instructions, specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.<br><br>Signature |                                            |                      |                     |                              |
|                                                                                                                                                                                                                                                                                                                                                                  |                                            | 30                   | 30                  | 0                            |

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[www.tchweb.com](http://www.tchweb.com)

**Conditions Of Sale:**  
Shipments FOB Scarborough, Ontario.  
Returns are subject to a 15% handling charge and must be authorized.  
Claims and discrepancies must be reported within 7 days.  
We have the right to charge collection and attorney's fees of 25% and interest of 2% per month (or 24% per annum) on all overdue accounts.

**Conditions De Vente:**  
Tous les retours de marchandises sont soumis à des frais de manutention de 15% et à l'autorisation.  
Veuillez signaler toutes les anomalies ou irrégularités dans les sept jours.  
Nous avons le droit d'imposer dans frais de recouvrement et de procédure de 25%, ainsi qu'un intérêt de 2% par mois (ou 24% par an) sur tous les comptes en souffrance.  
Les biens faisant l'objet de la présente facture demeurent la propriété du vendeur jusqu'à parfait paiement.